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HYDROGEL BASED COLON TARGETED DELIVERY OF RABEPRAZOLE SODIUM

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ABSTRACT: The aim of this research was to develop controlled and sustained release formulation of hydrogel beads containing rabeprazole sodium, and to study the effects of Eudragit S100 coating on the release of rabeprazole sodium. The main objective was to develop a colon targeted drug delivery system to minimize - drug release in the upper gastro intestinal (GI) tract as well as to minimize GI adverse effects associated with NSAIDs. Alginate hydrogel beads of rabeprazole sodium were formulated by ionotropic gelation technique and the variables studied. The prepared Eudragit S100 coated hydrogel gel beads of rabeprazole sodium were characterized by determining particle size, % drug entrapment efficiency, swelling index and *in-vitro* release study. The mean particle size was found to be increase with the increment in concentration of sodium alginate and decrease in the concentration of calcium chloride. The % drug entrapment efficiency of the prepared hydrogel beads formulations was found in the range of 67.45 ± 0.23 to 82.89 ± 0.64 . Swelling time analysis revealed higher swelling time at pH 1.2 for the coated rabeprazole sodium hydrogel beads than at pH 7.4. With the increase in polymer and CaCl_2 concentration the coated hydrogel beads show slow *in-vitro* drug release rates in dissolution media of different pH particularly in pH 1.2 (0.1N HCl). The results clearly demonstrate that Eudragit S100 coated hydrogel beads of rabeprazole sodium prepared by ionotropic gelation technique could be successfully used as a prospective carrier for sustained drug delivery and preventing GI side effects.

INTRODUCTION: Oral drug delivery system is the most desirable, preferable and suitable route for the administration of therapeutic and pharmaceutical agents for administration. Oral sustained release drug delivery systems are formulated to release active ingredient gradually and predictably over a long period and is successful in overcoming the limitations of conventional therapy¹.

The purpose for design sustained and controlled delivery system is to decrease the dosing rate or to increase the drug efficacy by localization at the site of action, dropping the dose necessary, or provide consistent drug delivery². It should be able to attain optimal therapeutic drug concentration in the blood with minimum variation, improving therapy, safety, efficacy and patient compliance³.

Targeting of drugs specifically to the colon is advantageous in the treatment of diseases such as amoebiasis, Crohn's disease, ulcerative colitis, and colorectal cancer. In addition, it has shown great potential in the oral delivery of therapeutic peptides and proteins, which are unstable in the upper part of the gastrointestinal (GI) tract.

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The colonic region is recognized as having less diversity and intensity of enzymatic activities than stomach and small intestine⁴. Various strategies are available for targeting drug release selectively to the colon⁵. The designing of prodrugs is based on the concept of preventing the release of drugs in the stomach and small intestine and drug release is triggered by the use of specific property at the target site such as altered pH or high activity of certain enzymes in comparison to nontarget tissues^{6,7}. Hydrogels have distinctive swelling behaviour, which extensively dictates the pattern of drug delivery. By controlling little crucial aspect such as polymer concentration, composition, initiator and cross-linker nature and concentration, which direct density and degree of cross-linking hydrogel properties, can be ideally modified for their desired application. Chemical and physical connections are vital for the improvement of enviable interfacial strength⁸.

Rabeprazole sodium, 2-[[4-(3-methoxypropoxy)-3-methyl-pyridine-2-yl] methyl sulfinyl]-1H-benzimidazole, belongs to a class of proton-pump inhibitors (PPIs). It suppress gastric acid secretion by specifically inhibiting the H⁺/K⁺-ATPase enzyme system at the secretory surface of the gastric parietal cell⁹. Clinically, rabeprazole is used to heal, relieve symptoms and prevent a relapse of acid-peptic diseases, such as duodenal, gastric and oesophageal ulceration¹⁰. Of all PPIs tested, rabeprazole was the most potent acid inhibitor during the first day of dosing¹¹. Like other PPIs such as omeprazole and lansoprazole, when exposed to acidic or neutral environments, rabeprazole is converted to several components at a faster rate¹². Rabeprazole undergoes pre-systemic and mainly non-enzymatic metabolism that contribute to an absolute bioavailability of about 52% after oral administration of a 20 mg dose¹³.

Sodium alginate (SA) is composed of 1,4-linked-β-D-mannuronic acid and α-L-guluronic acid residues, used as a gelling agent in food industry and has a property of undergoing gelation in the presence of cations. In ionic gelation, the exchange of sodium ions occurs with the cations in the external media. SA can also be crosslinked covalently using glutaraldehyde. Such a crosslinked alginate is valuable in the controlled release of drugs¹⁴⁻¹⁶. Carrageenans (CG) have high

molecular weight, linear heteropolysaccharides extracted from marine algae Rhodophyceae. These consist of sulfate esters of galactose and 3, 6-anhydrogalactose copolymers, linked by alternating α-1,3 and β-1,4 glycosidic linkages¹⁷. Carrageenans have also been used in controlled release technology¹⁸⁻²⁰.

MATERIAL AND METHODS: Rabeprazole sodium was obtained from Yarrow Chem. Ltd., Mumbai, India. Sodium alginate, Eudragit S100 and HPMC K4M were also obtained from Yarrow Chem. Ltd. Mumbai, India. Sodium chloride and DMSO were obtained from Loba Chemie, Mumbai, India. All other chemicals such as hydrochloric acid, methanol, ethanol, DMF, di-sodium hydrogen phosphate and potassium di-hydrogen phosphate were obtained from central laboratory of Department of Pharmaceutical Sciences, Kumaun University Campus, Bhimtal.

Preparation of Rabeprazole Sodium Hydrogel

Beads: The hydrogel beads of Rabeprazole sodium were prepared by ionotropic gelation technique according to the formula given in **Table 1**. Accurately weighed drug was added to 100ml of distilled water and stirred on magnetic stirrer. HPMC K4M and sodium alginate were then to the solution and stirring continued till uniform polyelectrolyte solution was formed. Calcium chloride was separately dissolved in 100 ml water and stirred on magnetic stirrer.

Poly electrolyte solution of drug and polymer was added drop by drop to the CaCl₂ solution with the help of 21 G needle. Stirring at 500 rpm was further continued till a homogenous dispersion was formed. The formed alginate hydrogel beads were cured at different time interval. Going on the ending of this phase the solution of cross linking agent was decant and the alginate beads were wash frequently for three times with 50ml distilled water. The alginate hydrogel beads were dried out at 60°C for 2h in a hot air oven²¹.

Coating of Rabeprazole Sodium Hydrogel

Beads: Rabeprazole sodium hydrogel beads prepared by ionotropic gelation method were coated by Eudragit S100, (2%) w/v solution of Eudragit S100 was prepared by dissolving 2.0g Eudragit S100 in 100 ml distilled water. The drug

loaded alginate wet hydrogel beads were placed in this solution and was kept aside for 30 min on a magnetic stirrer. Coated hydrogel beads were now

collected and washed with distilled water and then air dried for whole night²².

TABLE 1: LIST OF FORMULATIONS OF RABEPRAZOLE SODIUM

Formulation	Drug (mg)	Sodium Alginate	HPMC K4M	Calcium chloride	Eudragit S100
F1	20	2%	0.20%	3%	2%
F2	20	3%	0.20%	3%	2%
F3	20	4%	0.20%	3%	2%
F4	20	5%	0.20%	3%	2%
F5	20	2%	0.20%	4%	2%
F6	20	3%	0.20%	4%	2%
F7	20	4%	0.20%	4%	2%
F8	20	5%	0.20%	4%	2%
F9	20	2%	0.20%	5%	2%
F10	20	3%	0.20%	5%	2%
F11	20	4%	0.20%	5%	2%
F12	20	5%	0.20%	5%	2%

Evaluation Parameters:

Percentage Yield: The % yield of the hydrogel beads was determined from total weight of hydrogel beads obtained and total weight of drug and polymers used.

Percentage Yield = Total weight of beads x 100 / Total weight of drug-polymer

Particle Size Analysis: The particle size distribution analysis was performed by using an optical microscope. A minimum of 15 dried hydrogel beads per batch were counted for the determination of particle size and mean diameter is calculated²³.

Drug Entrapment Efficiency: Entrapment efficiency was calculated to determine the ability of micro hydrogel beads to entrap the drug. About 50 mg of accurately weighed drug loaded hydrogel beads were crushed in a glass mortar and pestle and mixed with 100 ml phosphate buffer (pH 6.8) and kept for 24 hours. The solution was stirred on a magnetic stirrer for 30 min, filtrate was analyzed spectro-photometrically at 283.4 nm. The drug entrapment efficiency was calculated as per the following formula. Drug content was calculated with the help of standard calibration curve of rabeprazole sodium²⁴.

DEE (%) = Actual drug content x 100 / Theoretical drug content

Swelling Time Study: The swelling properties of the drug loaded micro hydrogel beads (coated) were determined in buffer solution of two different pH ranges (*i.e.* 1.2 and 7.4 buffer solutions). 20mg

of dried coated and uncoated hydrogel beads were placed in a beaker to which 100 ml of buffer solutions was added and then allowed to swell at 37°C. Coated hydrogel beads were observed visually and the time was recorded with the help of stopwatch at which beads swelling²⁵.

In-vitro Drug Release Study: The release profiles of rabeprazole sodium from coated hydrogel beads were examined in three different buffer solutions (pH 1.2, 6.8 and 7.4) to mimic the various physiological GI-tracts. The medium of pH 1.2 represented the condition of gastric region pH 6.8 was a compromise condition between pH of the gastric and small intestine and pH 7.4, which is simulated intestinal fluid. The study was carried out in the rotating basket type dissolution apparatus at constant speed (100 rpm) and the temperature of the medium was maintained at 37 ± 0.5 °C for 8 hours. 100 mg of drug loaded coated alginate hydrogel beads were evaluated for drug release. The dissolution studies were carried out in 900 ml of pH 1.2 buffers for two hours. Aliquots of 5 ml every 60 min were withdrawn and immediately replaced the dissolution medium with fresh buffer solution to maintain sink conditions.

After 2 hours the dissolution medium was replaced with fresh phosphate buffer solution of pH 6.8 and dissolution process was continued for 4 hours. After 6 hours from zero the phosphate buffer solution was replaced with fresh phosphate buffer solution of pH 7.4 for 2 hours. Process of sampling was repeated same as above. The samples were taken at the following intervals of 1, 2, 3, 4, 5, 6, 7

and 8 hours respectively. The samples withdrawn were filtered through a 0.45 μm membrane filter, and then estimated for rabeprazole sodium concentration using UV spectrophotometer²⁵.

Dissolution Kinetics of Drug Release: In the direction of study the release kinetics, data obtain from *in-vitro* drug release study were plot in Different kinetic mode. Zero order (cumulative amount of drug release vs. time), First order (log cumulative percentage of drug remaining vs. time), Higuchi's model (cumulative percentage of drug release vs. square root of time), and Korsmeyer's (log cumulative percentage of drug release vs. log time).

RESULT AND DISCUSSION:

Percentage Yield: The percentage yield of the coated hydrogel beads was found in the range of $71.78 \pm 0.45 \%$ to increase $89.45 \pm 0.36 \%$. (Table 2) The results revealed that the percentage yield of the formulation was found to with the increase in sodium alginate concentration and CaCl_2 concentration. It was observed from the results that formulation F11 showed highest $89.45 \pm 0.36 \%$ yield. (Fig. 1)

TABLE 2: PERCENTAGE YIELD OF HYDROGEL BEADS

S. no.	Formulation	Percentage Yield (%)
1	F1	$72.12 \pm 0.24 \%$
2	F2	$76.45 \pm 0.17\%$
3	F3	$78.05 \pm 0.08 \%$
4	F4	$82.97 \pm 0.14\%$
5	F5	$71.78 \pm 0.45 \%$
6	F6	$77.46 \pm 0.14\%$
7	F7	$81.60 \pm 0.49 \%$
8	F8	$75.33 \pm 0.17\%$
9	F9	$78.10 \pm 0.47\%$
10	F10	$72.78 \pm 0.12\%$
11	F11	$89.45 \pm 0.36\%$
12	F12	$79.46 \pm 0.19\%$

Particle Size Analysis: The particle size of prepared rabeprazole sodium coated hydrogel beads as determined by optical microscope (Fig. 2) was found to be in the range of 1.57 ± 0.33 to $2.52 \pm 0.12 \text{ nm}$ (Table 3).

The result indicates a comparative raise in the mean particle size of hydrogel beads with the raise in the quantity of sodium alginate in the formulations. This could be attributed to an increase in relative viscosity at higher concentration of sodium alginate and formation of large droplets during addition of polymer solution to the gelling agent.

Further, the increase in the concentration of calcium chloride would significantly decrease the mean particle size of beads. It has been stated that when a drop of alginate solution comes in contact with calcium ions, gelation occurs instantaneously. While Ca^{+2} ions penetrate into inner of droplet, water is squeeze out of the inner from droplet, resulting contraction of beads. The size of the spherical matrix could easily be controlled by varying the stirring speed and cross-linking time of the system.

TABLE 3: PARTICLE SIZE ANALYSIS

S. no.	Formulation	Average Particle Size (nm)
1	F1	1.53 ± 0.04
2	F2	1.78 ± 0.14
3	F3	2.35 ± 0.11
4	F4	2.57 ± 0.13
5	F5	1.49 ± 0.47
6	F6	1.74 ± 0.05
7	F7	2.27 ± 0.26
8	F8	2.57 ± 0.07
9	F9	1.42 ± 0.32
10	F10	1.54 ± 0.09
11	F11	1.78 ± 0.03
12	F12	2.25 ± 0.05

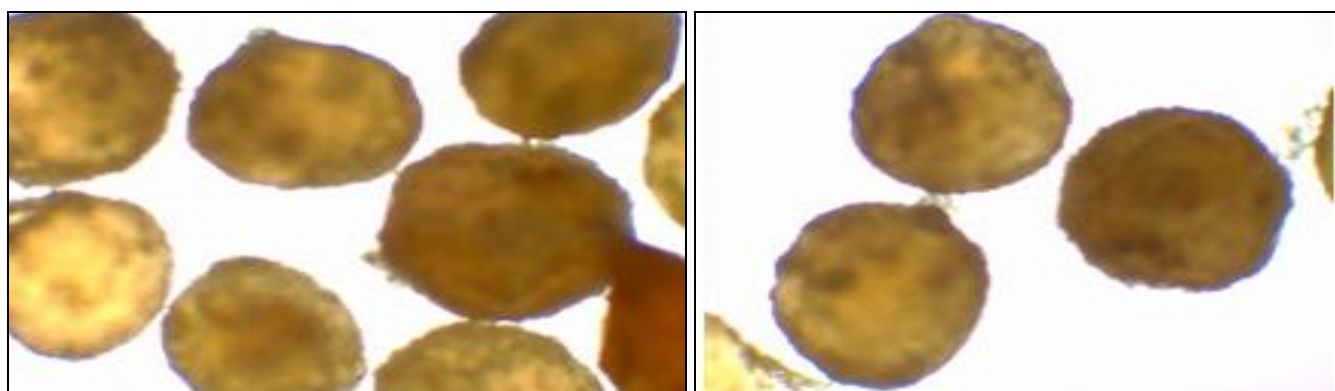


FIG. 2: OPTICAL MICROSCOPY OF HYDROGEL BEADS

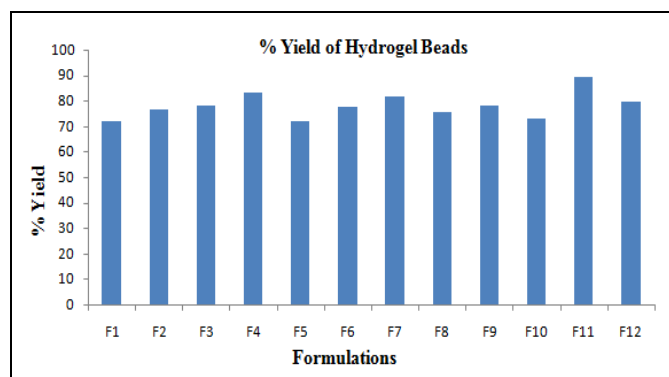


FIG. 1: % YIELD OF HYDROGEL BEADS

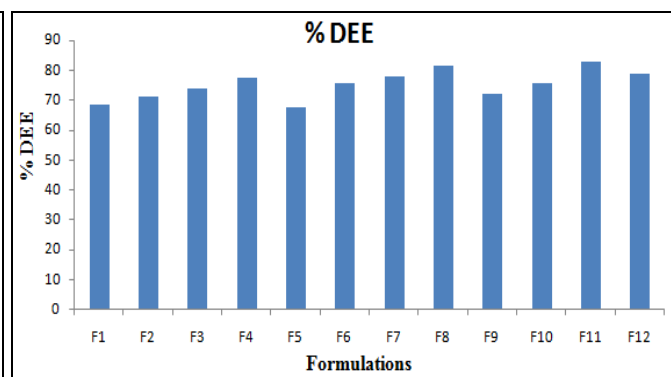


FIG. 3: % DRUG ENTRAPMENT EFFICIENCY

Drug Entrapment Efficiency: Drug entrapment efficiency of all the formulation was determined and it was found to be in the range of 67.45 ± 0.23 to 82.89 ± 0.64 (Table 4). The % DEE of the hydrogel beads was found to increase with the increase in concentration of sodium alginate and calcium chloride. It was due to formation of more hydrogel beads on increasing sodium alginate concentration thus entrapping the greater amount of the drug. This may be attributed to the greater availability of active calcium binding sites in the polymeric chains and, consequently, the greater degree of cross-linking as the amount of sodium alginate increased. However, on increasing the conc. of CaCl_2 , hard and complex hydrogel was formed which resulted in more drug entrapment. Formulation F5 (sodium alginate=2%, CaCl_2 =4%) was found to possess least % DEE i.e. 67.45 ± 0.23 % and maximum % DEE of 82.89 ± 0.64 % was found in formulation F11 (sodium alginate=4%, CaCl_2 =5%) shown in Fig. 3.

TABLE 4: PERCENTAGE DRUG ENTRAPMENT EFFICIENCY OF HYDROGEL BEADS

Formulation	% Drug Entrapment Efficiency
F1	68.48 ± 0.44
F2	71.17 ± 0.10
F3	73.83 ± 0.08
F4	77.37 ± 0.48
F5	67.45 ± 0.23
F6	75.68 ± 0.78
F7	77.97 ± 0.71
F8	81.51 ± 0.11
F9	71.89 ± 0.74
F10	75.51 ± 0.38
F11	82.89 ± 0.64
F12	78.89 ± 0.26

Swelling Time Study: Swelling time of the prepared hydrogel beads (coated) was found to be in the range between 04 to 29 minutes at pH 7.4 and 7 to 33 minutes at pH 1.2 respectively (Table

5). The swelling time of coated hydrogel beads at pH 1.2 was found to be higher than at pH 7.4 because Eudragit S100 do not form pores at lower pH. It was also observed that the swelling time of the coated hydrogel beads increased with the increase in concentration of sodium alginate and calcium chloride due to the formation of more hard and rigid hydrogel which had more complexity and less porosity.

TABLE 5: SWELLING TIME STUDY

Formulation	Swelling Time (min) at pH 1.2	Swelling Time (min) at pH 7.4
F1	15-17	10-12
F2	23-25	18-20
F3	28-30	24-26
F4	31-33	27-29
F5	13-15	09-11
F6	20-22	15-17
F7	28-30	19-21
F8	18-20	14-16
F9	07-08	04-06
F10	16-19	12-13
F11	22-24	14-16
F12	23-25	16-18

In-vitro Drug Release Study: Drug release from formulated hydrogel beads was performed in different media, in simulated gastric fluid (SGF) pH 1.2 for initial 2 h, mixed phosphate buffer pH 6.8 for the period up to 6 h and simulated intestinal fluid (SIF) pH 7.2 at end of 8 h studies. Formulation F1 (containing 2 % sodium alginate 0.2 % HPMC K4M, 3% CaCl_2) showed the maximum drug release of 89.42 ± 0.13 % in 8 h (Table 6) compared to other formulations whereas minimum drug release was shown by formulation F11 (containing 4% sodium alginate, 0.2% HPMC K4M, 5% of CaCl_2) i.e. 62.17 ± 0.35 % drug in 8 h (Table 9). The results indicates that when concentration of sodium alginate and calcium chloride was increased the drug release rates from the formulation were decreased and shows more

sustained effect. The sustained effect of formulation increased with the increased number of the apparent cross-linking points formed within the calcium-alginate hydrogel beads with increasing alginate concentration. It was also found that with increased concentration of CaCl₂, the drug release rate becomes more sustained. When concentration of calcium chloride was increased more Ca⁺² ions were present for complex formation and cross linking with alginate, due to which strong, rigid and hard hydrogel beads were formed with less pores, which may reduce the penetration of dissolution medium into core of the matrix, therefore decreasing the release rate.

TABLE 6: % CUMULATIVE DRUG RELEASE FORMULATION F1, F2 AND F3

Time (h)	% Cumulative Drug Release ± S.D.		
	F1	F2	F3
1	5.28 ± 0.23	4.78 ± 0.11	3.49 ± 0.34
2	8.96 ± 0.13	7.82 ± 0.23	7.13 ± 0.22
3	21.45 ± 0.14	16.33 ± 0.37	16.79 ± 0.29
4	45.65 ± 0.19	38.78 ± 0.81	24.98 ± 0.43
5	54.45 ± 0.13	51.12 ± 0.41	36.71 ± 0.17
6	76.89 ± 0.23	62.75 ± 0.14	47.56 ± 0.46
7	84.32 ± 0.45	72.41 ± 0.14	58.94 ± 0.32
8	89.42 ± 0.13	83.43 ± 0.35	68.47 ± 0.17

TABLE 7: % CUMULATIVE DRUG RELEASE FORMULATION F4, F5 AND F6

Time (h)	% Cumulative Drug Release ± S.D.		
	F4	F5	F6
1	4.17 ± 0.25	3.12 ± 0.24	5.14 ± 0.12
2	8.13 ± 0.52	8.69 ± 0.09	9.45 ± 0.67
3	17.88 ± 0.17	17.25 ± 0.04	16.43 ± 0.43
4	35.77 ± 0.24	34.71 ± 0.43	31.23 ± 0.19
5	44.83 ± 0.34	46.79 ± 0.32	48.47 ± 0.35
6	56.71 ± 0.14	58.91 ± 0.32	59.91 ± 0.22
7	68.12 ± 0.36	64.47 ± 0.47	67.89 ± 0.17
8	75.96 ± 0.41	72.78 ± 0.13	73.81 ± 0.43

TABLE 9: % CUMULATIVE DRUG RELEASE FORMULATION F10, F11 AND F12

Time (hrs)	% Cumulative Drug Release ± S.D.		
	F10	F11	F12
1	4.19 ± 0.04	2.18 ± 0.11	3.78 ± 0.41
2	7.98 ± 0.19	8.14 ± 0.34	9.18 ± 0.12
3	17.23 ± 0.43	18.64 ± 0.28	16.22 ± 0.34
4	29.46 ± 0.47	23.18 ± 0.22	28.35 ± 0.34
5	39.77 ± 0.19	36.99 ± 0.14	39.45 ± 0.22
6	47.23 ± 0.38	43.19 ± 0.09	51.89 ± 0.47
7	56.49 ± 0.24	56.13 ± 0.43	63.78 ± 0.13
8	67.12 ± 0.15	62.17 ± 0.35	71.98 ± 0.18

All the formulation were coated with Eudragit S100, the concentration of Eudragit S100 was constant (2%) in all the formulation. *In-vitro* drug release studies showed that there was not more than 9.45 ± 0.67% drug release in simulated gastric fluid

pH 1.2 in any formulation. This indicated the pH dependent dissolution of Eudragit S100, which does not dissolve in acidic pH 1.2. All formulation release more drugs in phosphate buffer pH 6.8.

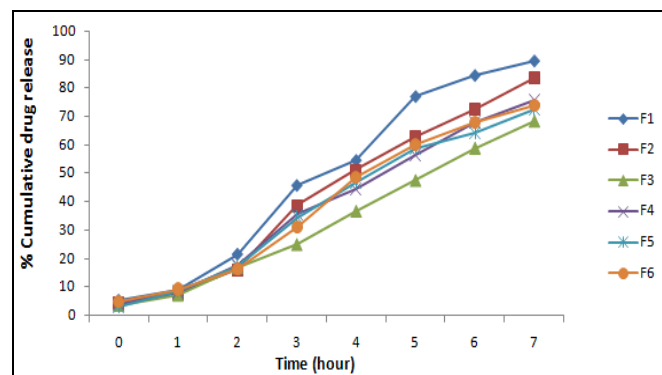


FIG. 4: CUMULATIVE DRUG RELEASE FORMULATION F1 TO F6

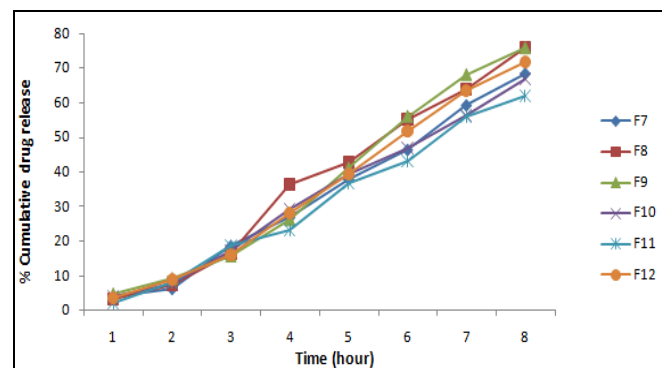


FIG. 5: CUMULATIVE DRUG RELEASE FORMULATION F7 TO F12

Dissolution Kinetics of Drug Release: The drug release data obtained was subjected to Zero order, First order, Higuchi's and Korsmeyer-peppas in order to establish the drug release mechanisms and kinetics of drug release from the formulation (Table 10). *In-vitro* drug release data of all formulations was subjected to integrity of well check by linear regression study according to Zero order, First order, Higuchi's model and Korsmeyer-peppas of kinetic equation and to establish the mechanism of the drug release. Linear regression 0.978 and for first order the plotted r² values in the range of 0.945 to 0.951 and for Higuchi's model the plotted r² values in the range of 0.806 to 0.845 and for Korsmeyer-peppas plot the r² values in the range of 0.965 to 0.996. These values showed that all the formulations followed the Korsmeyer-peppas kinetics of drug release. From the results of linear regression analysis of all formulations it was indicated that all the formulation were governed by diffusion control process.

TABLE 10: KINETIC RELEASE PROFILE FORMULATIONS

Formulation	Korsmeyer-peppas		Zero order (r ²)	First order (r ²)	Higuchi (r ²)
	r ²	n			
F1	0.968	1.513	0.967	0.945	0.832
F2	0.965	1.516	0.971	0.945	0.825
F3	0.991	1.499	0.977	0.949	0.817
F4	0.982	1.498	0.980	0.962	0.837
F5	0.987	1.588	0.976	0.977	0.842
F6	0.977	1.401	0.971	0.966	0.831
F7	0.972	1.476	0.979	0.952	0.826
F8	0.982	1.575	0.977	0.953	0.831
F9	0.983	1.402	0.968	0.934	0.806
F10	0.987	1.404	0.985	0.966	0.845
F11	0.987	1.605	0.981	0.966	0.836
F12	0.996	1.470	0.978	0.951	0.823

CONCLUSION: The study has revealed that ionotropic gelation technique can be successfully employed for the preparation of rabeprazole sodium hydrogel beads by utilizing sodium alginate and calcium chloride as drug release modifiers. Eudragit S 100 coating further helps in overcoming the problem of gastric damage during the use of NSAIDs rabeprazole sodium. Selection of polymer is important to achieve more entrapment efficiency and to sustain the release of drug from hydrogel beads. Effect of various formulation variables such as sodium alginate concentration, calcium chloride concentration and curing time of alginate hydrogel beads were studied.

The particle size of the hydrogel beads were found to increase with the increase in sodium alginate and calcium chloride concentration. The swelling time of coated hydrogel beads at pH 1.2 was found to be higher than at pH 7.4. The drug release from the hydrogel beads was affected by the pH of the dissolution medium and results showed more sustained effect in acidic medium (pH 1.2). The results indicated that the more sustained effect with increase in the concentration of sodium alginate and CaCl₂.

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CONFLICT OF INTEREST: Nil

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