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ANALYTICAL METHOD DEVELOPMENT AND VALIDATION OF ASCOMYCIN CONTENT IN TACROLIMUS API BY USING RP HPLC

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ABSTRACT: A quick and affordable analytical method validation for the determination of Ascomycin content in Tacrolimus API by HPLC UVdetector was developed with respect to the accuracy, precision, linearity, selectivity, robustness, limit of quantification, limit of detection, according to ICH guidelines. The extraction of samples was performed using HPLC -LC Solutions Chemstation system manufactured by WATERS by using X-TERRA, C18 (4.6 x 150mm, 3.0µm) in the Presence of mobile phases A&B composed of 6 ml orthophosphoric acid and Acetonitrile: Tert-butyl Methyl Ether (81:19) in the ratio of 4: 1 and 1: 4. The estimated samples were then analysed using an UV visible code 2487 manufactured by Waters. With a linear calibration curve spanning from the mean recovery of method precision and system precision 140765 and 142973 and %of relative standard density is found to be 0.30% and 0.87%. With retention time of Ascomycin 29.5mins and Tacrolimus 33.4 min. Column oven temperature of 60 °C at a flow rate of 1.5mL/min and wavelength is found at 220 nm the total run time is 60mins with an injection volume of 20µL. The method is validated and is found to be accurate and precise and robustness. The r^2 is 0.9995 and the LOD is 0.133 μ g/ml LOQ value is found to be 0.450 μ g/ml.

INTRODUCTION: A substance intended for the diagnosis, mitigation, prevention, or treatment of diseases in humans or animals, as well as for changing any bodily structure or function, is referred to as a drug ¹. By treating ailments, medications help advance human civilisation. Most drugs used nowadays are synthetic in nature. They are generated in large quantities and employed in pharmaceutical formulations for their medicinal benefits ².

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In pharmacological therapy, safety and efficacy are two crucial considerations. The pharmacologicaltoxicological profile of a medicine and the negative effects brought on by contaminants in bulk and dose forms are used to assess the drug's safety. The adverse pharmacological or toxicological effects of medication contaminants frequently outweigh any therapeutic benefit from their administration ³.



Molecular Weight: 792.01g/mol. FIG. 1: STRUCTURE OF TACROLIMUS

Today, many labs employ assay techniques like liquid chromatography-tandem mass spectrometry (LCMS/MS), which more precisely quantify certain Tacrolimus quantities. Only a few methods, including RP-HPLC, UPLC, and mass spectrometry approaches, have been reported for the detection of tacrolimus in pharmaceutical dosage forms, according to a study of the literature ⁴⁻⁸.

In the current study, by employing RP HPLC, we hope to produce and validate the ascomycin content in tacrolimus API. Better retention duration, incredibly sharp peak shapes, and symmetrical peak shapes are all advantages of the suggested RP-HPLC method's usage of a low-cost solvent solution. The proposed method has received

TABLE 2: INSTRUMENT AND EQUIPMENT'S

Sl. no.	Instruments	Model No	Manufacturer
1	HPLC – LC Solutions Chemstation	2695 Alliance Series	WATERS
2	UV Detector	UV visible code 2487	WATERS
3	Digital balance	XSR 205	Mettler Toledo
4	Ultra Sonicator		Rudolf

TABLE 3: LIST OF WORKING STANDARDS

Sl. no.	Name	Manufacturer
1	Tacrolimus	Gifted by TEYRO labs
2	Ascomycin	Synzeal

Methods: Reverse Phase HPLC Methodology:

Diluent Preparation: Acetonitrile: Water (70:30). Measure accurately 1400 mL of HPLC grade Acetonitrile and 600 mL of HPLC grade water using a glass measuring cylinder and transfer into a 2 L mobile phase reservoir, sonicate for about 15 minutes to degas the diluent and use.

Standard Stock Solution Preparation: $(300 \ \mu g / mL \ of Ascomycin)$: Weigh about 30 mg of Ascomycin working standard and 100 mg of Tacrolimus working standard into a 100 mL volumetric flask, add 50 mL of diluent and sonicate to dissolve completely. Then make the volume up to the mark with the diluent and mix well.

Standard Solution Preparation: (15 μg / mL of **Ascomycin):** Transfer 2.5 mL of standard stock

approval based on ICH criteria. Structure of Tacrolimus shown in **Fig. 1**.

MATERIALS AND METHODS:

Materials: All the chemicals, reagents, instruments and working standards are mentioned in the **Table 1**, **2** & **3** which are carried in the present study.

TABLE 1: LIST OF CHEMICALS & REAGENTS

Sl. no.	Chemicals	Grade	Manufacturer
1	Acetonitrile	HPLC	Merck , Mumbai,
			India
2	Ortho	AR	Fischer scientific
	phosphoric acid		Mumbai, India
3	Water	HPLC	Merck, Mumbai,
			India
4	Tert-butyl	HPLC	Ramkem
	methyl Ether		

solution in to a 50 mL volumetric flask, make the volume up to the mark with the diluent and mix well.

Sample Solution Preparation: Weigh about 30 mg of Tacrolimus test sample into a 10 mL volumetric flask to this add 5 mL of diluents and sonicate to dissolve completely. Then make the volume up to the mark with the diluent and mix well.

System Suitability Solution Preparation: (30 µg / mL): Weigh 30mg of Tacrolimus standard in 10 ml volumetric flask add some Diluent and shake well and sonicate to dissolve and make up to the volume. Dilute 1.0 mL of the above solution to 100 mL with diluent. Then transfer to amber colour vial and keep at ambient temperature for 3 hours then inject.

Preparation of Solutions for Linearity: From standard stock solution prepare respective concentrations were mentioned below **Table 4**.

 TABLE 4: LINEARITY LEVELS

S. no.	Linearity level	Volume to be taken from stock solution (mL)	Final volume of dilution (mL)	Concentration (µg / mL)
1	LOQ	0.50	50	3.0

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2	50% Linearity	1.25	50	7.5
3	80% Linearity	2.00	50	12.0
4	100% Linearity	2.50	50	15.0
5	120% Linearity	3.00	50	18.0
6	150% Linearity	3.75	50	22.5

Solution A: 6ml ortho phosphoric acid. Solution B: Acetonitrile: Tertiary butyl methyl ether 81:19.

Preparation of Solution A 0.1% Ortho Phosphoric Acid: 6ml ortho phosphoric acid: Pipette out 0.1ml OPA and add 100ml of water into a 100 ml of reagent bottle.

Preparation of Solution B Acetonitrile: Tert. Butyl Methyl Ether (81:19): 810.0ml of acetonitrile and 190.0ml of tertbutylmetyl ether make up the volume for 1000 ml transfer into a reagent bottle.

Preparation of Mobile Phase:

Mobile Phase A: Solution A: Solution B (4:1) 4:1 ratio of solution A and solution B collected in 500.0 ml reagent bottle and sonicate in ultra sonic water bath for 15-30 min.

Mobile Phase B: Solution A: Solution B (1:4) 1:4 ratio of solution A and solution B collected in 500.0 ml reagent bottle and sonicate in ultrasonic water bath for 15-30min.

Mobile Phase Optimization: During optimization different composition and proportions of mobile phases are tried such as methanol: water and acetonitrile: water. In these mobile phase system suitability tests was not satisfactory. Gradient programming for Mobile phase A containing solution A: Solution B (4:1) and for mobile phase B containing solution A and B (1:4). And the flow rate was 1.5ml/min details mentioned in **Table 5** it gave all System Suitability Test Satisfactory Results so this mobile phase was chosen for analysis of Ascomycin.

TABLE 5: GRADIENT PROGRAM

Gradient Program			
Time in Min	Flow	Mobile Phase A (%)	Mobile Phase B (%)
00	1.5	72	28
30	1.5	72	28
53	1.5	15	85
54	1.5	72	28
60	1.5	72	28

Method Development: The analytes were conducted on an analytical column X-TERRA, C18 (4.6 x 150mm, 3.0μ m) in the Presence of mobile phases A&B composed of 6ml ortho phosphoric acid and Acetonitrile: Tert-butyl Methyl Ether (81:19) in the ratio of 4:1 and 1:4. The diluent is used as Acetonitrile: water (70:30).

The estimated samples a retention time of Ascomycin 29.5 min and Tacrolimus 33.4 min shown in **Fig 2**. Sample temperature and column oven temperature of 2° C and 60 $^{\circ}$ C at a flow rate of 1.5 mL/min and wavelength is found at 220 nm the total run time is 60 min with an injection volume of 20μ L.



FIG. 2: METHOD DEVELOPMENT CHROMATOGRAM

RESULTS AND DISCUSSION Results: Method Validation Parameters:

Specificity: Specificity is the ability to assess unequivocally the analyte in the presence of components which may be expected to be present. The separation between the peak of Ascomycin and Tacrolimus and any blank interference is studied as specificity by injecting all the components individually and mixed at the specification limit. The results were tabulated in 3 and chromatogram shown in 3 & 4.

S. no.	Peak Name	Retention time
1	Blank	
2	Ascomycin	29.5
3	Tacrolimus	33.4



FIG. 3: BLANK CHROMATOGRAM



FIG. 4: CHROMATOGRAM OF TACROLIMUS

System Suitability: System suitability parameters are performed by injecting prepared standard solution in six times and measured the parameters like theoretical plates, retention time, tailing factor and %RSD. The results show in **Table 6.**

Sl. no.	Characteristic	Ascomycin
1	Resolution	3.5
2	Theoretical plates	5193
3	Tailing factor	01.41
4	Retention time	29.5 min

Linearity: It is ability of developed method to obtain test results shown in **Table 8** that are directly proposed to the sample concentration over a given range, Calibration standard of covering the range 3-22.5µg/ml were prepared with the suitable

dilution made from stock solution. The calibration curve was plotted between peak response and concentration of the sample and calibration curve shown **Fig. 5**.

TABLE 8: RESULTS OF LINEARITY

Linearity			
Injection No.	Conc.(µg/ml)	Area Response	
1	3.0	26485	
2	7.5	66897	
3	12.0	109102	
4	15.0	140523	
5	18.0	172256	
6	22.5	210235	
Intercept		3328.2	
Slope		9531.6	
Correlation		0.999	
Coefficient (R ²)			

Calibration Curve:



FIG. 5: CALIBRATION CURVE OF ASCOMYCIN

Accuracy: The accuracy was performed for this method by conducting the recovery studies were carried out by adding three different concentration level 50%, 100%, 150% respectively.

The % recovery was found and tabulated in 3.4 to be in the range 95.29-100.29%. Chromatograms of different concentration levels show in **Fig. 6**, **7** and **8**.

TABLE 9: RESULTS OF ACCURACY

Accuracy Results					
S. no.	Solution	Sample weight	Area Response	%Recovery	Mean % Recovery
1.	Control sample	30.1028	1086	NA	NA
2.	LOQ Accuracy-1	30.1138	27965	97.0755	95.29
3.	LOQ Accuracy-2	30.1138	28035	95.0737	
4.	LOQ Accuracy-3	30.1138	143256	95.2883	
5.	100% Accuracy-1	30.1138	140862	100.5195	100.29
6.	100% Accuracy-2	30.1138	144025	99.2046	
7.	100% Accuracy-3	30.1138	206823	101.1522	
8.	150% Accuracy-1	30.1138	210985	97.1586	98.40
9.	150% Accuracy-2	30.1138	210856	99.0701	
10.	150% Accuracy-3	30.1138	27965	98.9719	



FIG. 6: CHROMATOGRAM SHOWING 50% ACCURACY RECOVERY



FIG. 7: CHROMATOGRAM SHOWING 100% ACCURACY RECOVERY

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FIG. 8: CHROMATOGRAM SHOWING 150% ACCURACY RECOVERY

Precision: Method precision is determined by analysing a sample solution and six sample preparations from a homogenous mixture to which the Ascomycin impurity is spiked at the specification limit.

The precision of an analytical procedure is usually expressed as the variance, standard deviation or coefficient of variation of a series of measurements. The results shown in the **Table 10**.

TABLE 10: METHOD PRECISION RESULTS

	Method Precision	System Precision
Injection No.	Area Response	Area Response
1	140502	142538
2	140836	144326
3	141562	142832
4	140561	143256
5	140762	140862
6	140368	144025
Mean	140765	142973
STDEV	426.2987	1239.5829
%RSD	0.30	0.87

Limit of Detection & Limit of Quantification: Limit of detection (LOD) and limit of quantification (LOQ) of Dacomitinib were determined from the calibration curve method. The results were tabulated in 3.6.

TABLE 11: RESULTS FOR DETECTION AND QUANTIFICATION LIMITS

Sl. no.	Method	Range (µg/ml)	Linear regression	\mathbf{R}^2	LOD (µg/ml)	LOQ (µg/ml)
1	HPLC UV	3.0-22.5	y =9545.7126x-4027.2635	0.9986	0.133	0.450

Robustness: Robustness of the method was determined by small deliberate changes in the method parameters and measuring the effect on the

method by monitoring system suitability test. The obtained results shown in **Table 12**.

TABLE 12: RESULTS OF ROBUSTNESS STUDIES

Robustness conditions	% RSD	Tailing factor	Theoretical plates
pH	1.24	1.35	4950
Temp (35°C)	0.42	1.13	5423
Flowrate	0.35	1.77	3589

CONCLUSION: The Reverse phase HPLC Method for the determination of Ascomycin content in Tacrolimus is simple, precise, specific, and accurate and less time consumption could be recorded for analysis. The method was reliable in terms of system suitability, linearity, precision, accuracy, LOD, LOQ, recovery, and robustness. All the verification parameters were within the range according to ICH guidelines. So, this method can be applied to stability-indicating studies. In this manner, future works can be useful to carry out Impurity profile studies and Pharmacokinetic studies.

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Authors Contribution Statement: Mahesh designed the whole study including Selection of drug, literature collection, and plan of work at JNTUA-Oil Technological and Pharmaceutical Research Institute and prepared the manuscript. Harikumar Naik conducted method development and validation in JNTUA-Oil Technological and Pharmaceutical Research Institute. Sai Lakshmi prepared the part of the manuscript. All the authors read and approved the final version of the manuscript.

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