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DEVELOPMENT AND VALIDATION OF QBD-ASSISTED RP-HPLC METHOD FOR DAPAGLIFLOZIN AND METFORMIN HCL IN BULK AND ITS COMBINED DOSAGE FORM

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ABSTRACT: Dapagliflozin and Metformin HCl Combination is the novel SGLT2 inhibitor used to control Hyperglycemia in type 2 diabetes mellitus. A literature survey reveals that various Analytical methods have been developed for Dapagliflozin in single and combined with other drugs. No QbD-assisted RP-HPLC method is available to estimate Dapagliflozin and Metformin HCl in combination. So, present work describes the development and validation of QbD driven RP-HPLC method for Dapagliflozin and Metformin HCl. The RP HPLC method has been developed using Agilent 1200 series HPLC with Intersil ODS column (250 x 4,6mm, 5 μm). Based on the RP-HPLC method, development Flow rate and pH were selected as CAA and Resolution, Retention time and Tailing of Drug were monitored using Design Expert@13.00. By applying CCD, 9 trials, 2 factors and 3 responses method had been selected for method development for Dapagliflozin and Metformin HCl. The optimum method development was selected based on the criteria of attaining appropriate Resolution, Tailing, and retention time. The overlay plot of responses generates an optimized area as per desired criteria of Resolution 12.65, Tailing 1.09 and the retention time of 2.48 min using ACN: KH₂PO₄ pH 4.5 (65:35% v/v) at a flow rate of 1ml/min. The developed method was successfully validated as per ICH Q2(R1) guidelines.

INTRODUCTION¹⁻⁹: Dapagliflozin, chemically (2S, 3R, 4R, 5S, 6R)-2-[4-chloro-3-[(4ethoxyphenyl) methyl] phenyl] - 6 -(hydroxymethyl) oxane-3,4,5-triol¹⁻³, is an oral selective Sodium-Glucose co-transporter 2 (SGLT2) inhibitor used for the management of type 2 Diabetes Mellitus as shown in **Fig. 1**. Metformin is chemically N, N-Dimethylimidodicarbonimidic diamide hydrochloride. It is a biguanide derivative, as shown in **Fig. 2**.

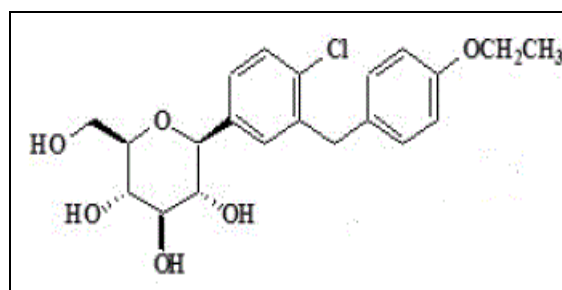


FIG. 1: STRUCTURE OF DAPAGLIFLOZIN

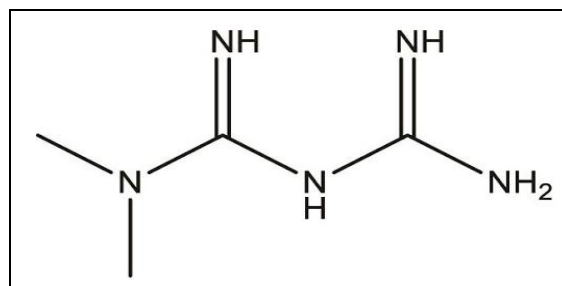


FIG. 2: STRUCTURE OF METFORMIN HCl

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From literature survey it was found that various UV, HPLC and stability indicating methods were developed for Dapagliflozin and Metformin HCl, these reported methods are marked with limitations like high retention time (RT), high operational costs and low value of sensitivity, accuracy, and precision¹⁶⁻²³. This calls for developing a more sensitive, economical and robust analytical method for estimating the drug molecule by applying the QbD approach²⁴⁻²⁶. For the last couple of years, quite a few scientific research have effectively established the Applicability of the analytical quality by design (AQbD) approach for developing efficient, cost-effective and robust chromatographic methods for quantitative estimation of analytes from bulk drugs as well as biopharmaceutical samples. AQbD embarks upon a systematic understanding of the associated interaction(s) among the diverse variables involved during the analysis, where preliminary risk assessment studies are conducted to earmark the potential key critical process parameters (CPPs).

Subsequently, Factor screening studies are carried out to identify the influential factors, followed by method optimization for obtaining the desirable chromatographic solution. The application of AQbD paradigm offers distinct advantages to improving the method performance and facilitates the holistic understanding of the chromatographic process. The present work was, therefore, undertaken to develop a cost-effective, simple, sensitive, and robust analytical method using reversed-phase HPLC for quantification of Dapagliflozin and Metformin HCl with high accuracy and precision, coupled with fast elution while adapting to the principles of AQbD and ICH guidelines Q2 (R1) for subsequent validation³¹.

MATERIALS: Dapagliflozin working standard was procured as a gift sample from Amneal Pharmaceuticals Ltd. Tablet formulation of Dapagliflozin and Metformin HCl (Xigduo Dapagliflozin 10 mg and Metformin HCl 100mg) was purchased from the local market.

Chemicals and Reagents: All chemicals were of analytical grade.

Instrumentation: Agilent 1200 series HPLC with Intersil ODS column (250 x 4.6mm, 5 μ m) and by

ChemStation software was used during Method Development and Validation.

Factor Screening Studies: A 2-factor nine-run fractional factorial design was employed for factor screening studies to identify the CMPs/CPPs critically affecting the method CAAs (*i.e.*, Flow rate and pH). A total of nine experimental runs were performed, and the design was analyzed under the influence of studied factors on the CAAs, as shown in **Table 1**. Mathematical data analysis was carried out by fitting the obtained experimental data to the linear polynomial model by obviating the interaction term(s). CAAs associated with this method were selected as per **Table 1**.

TABLE 1: SELECTION OF CAA AND RESPONSE

CAA	Response monitored
Flow Rate	Resolution
pH	Retention time of drug Tailing of drug

Selection of CAA and Response Monitored using CCD Model:

Design Matrix as Per the CCD for Optimization of the HPLC Method:

TABLE 2: DESIGN MATRIX FOR DAPAGLIFLOZIN AND METFORMIN HCl

Run	pH	Flow Rate (ml/min)
1	+1	+1
2	+1	-1
3	+1	0
4	0	+1
5	0	-1
6	0	0
7	-1	+1
8	-1	0
9	-1	-1

pH: 0 coded for 4.5, +1 coded for 5, -1 coded for 4.3.

Flow Rate: 0 coded for 1 ml/min, +1 coded for 1.2 ml/min, -1 coded for 0.8 ml/min.

Optimization of Mobile Phase: Aliquot portions of standard stock solutions were injected into the HPLC system. Different solvents with varying polarity as well as a combination of solvents were tried to get well-separated peaks of the drugs.

After trying several arrangements and combinations, the solvent system ACN: Phosphate buffer 6.5 pH 4.5 (65:35% v/v) gave good resolved separated Peaks of Met and Dapa Respectively.

Optimization Data Analysis and Model Validation:

The optimization data analysis was carried out by multiple linear regression analysis (MLRA) using Design Expert® ver. 13.0.1 software (M/s Stat-Ease Inc., MN, USA) for fitting the experimental data to the second-order quadratic polynomial model for estimating both the main and interaction effects. The model coefficients with statistical significance <0.05 were considered in framing the polynomial equation. The model aptness was finally ratified by analyzing various parameters like the coefficient of correlation (r^2), predicted error sum of squares (PRESS), and lack of fit analysis. Response surface analysis was carried out from the 2D-contour and 3D-response surface plots to discern the factor–response relationship and plausible interaction effect.

Analytical Method Validation: The optimized method was ratified for linearity, system suitability, the limit of quantification (LOQ), the limit of detection (LOD), precision, accuracy, selectivity, and robustness, as per the guidelines recommended by ICH Q2 (R1).

Preparation of Stock Solution: The standard stock solution of Dapagliflozin and Metformin HCl was prepared by dissolving 10 mg drug in 10 ml methanol, giving 1000 $\mu\text{g/ml}$ concentration. From that 100 $\mu\text{g/ml}$ solution of Dapagliflozin and Metformin HCl were prepared by taking 5ml of the above solution in 50 ml volumetric flasks and were diluted up to the mark with Methanol respectively for Dapa and Met.

Preparation of Calibration Curve^{4, 5}: Different aliquots were taken from the 100 $\mu\text{g/ml}$ of Dapagliflozin and Metformin HCl stock solution in separate 50ml volumetric flask and finally diluted with Methanol solution to prepare a series of concentration ranging from 2-6 $\mu\text{g/ml}$ of DAPA and 100-300 $\mu\text{g/ml}$ MET.

Linearity: Linearity of the developed method was investigated for the drug concentrations ranging between 2-6 $\mu\text{g/ml}$ of DAPA and 100-300 $\mu\text{g/ml}$ for MET. A calibration curve is plotted, and the correlation coefficient was calculated per ICH guidelines.

Precision: Precision was measured by performing Repeatability (4 $\mu\text{g/ml}$ for DAPA and 200 $\mu\text{g/ml}$

for MET), Interday precision (3.2 $\mu\text{g/ml}$, 4 $\mu\text{g/ml}$ and 4.8 $\mu\text{g/ml}$ for DAPA and 160 $\mu\text{g/ml}$, 200 $\mu\text{g/ml}$ and 240 $\mu\text{g/ml}$ for MET) and Intraday precision (3.2 $\mu\text{g/ml}$, 4 $\mu\text{g/ml}$ and 4.8 $\mu\text{g/ml}$ for DAPA and 160 $\mu\text{g/ml}$, 200 $\mu\text{g/ml}$ and 240 $\mu\text{g/ml}$ for MET). % RSD should be less than 2%

Accuracy: Accuracy as determined over the range 50% w.r.t. to lowest sample concentration to 150 % w.r.t. to highest sample concentration Prepared triplicate preparations for each level and HPLC chromatogram were taken and calculated the amount found, % recovery at each level, the mean % recovery and % RSD.

Limit of Detection and Limit of Quantification:

As per ICH Q2 (R1) guidelines, the sensitivity of the developed method was evaluated by the mean of LOD and LOQ, which are dependent on the Standard deviation of intercept and mean of a slope.

$$\text{LOD} = 3.3 * \sigma / s$$

$$\text{LOQ} = 10 * \sigma / s$$

σ = standard deviation of intercept and s = mean of slope

System Suitability Parameters: Various system suitability parameters such as Theoretical plates, Resolution, Retention time, asymmetry are calculated and obtained results are compared with ICH guidelines specifications.

Robustness: Robustness was performed by changing Mobile phase (± 3), pH (± 3) and Flow rate (± 0.1).

Analysis of Dapagliflozin in Tablet Formulation:

Twenty tablets were weighed and powdered finely. A quantity of tablet powder equivalent to 10 mg of Dapagliflozin and 100mg Metformin HCl was accurately weighed and Transferred to 10 ml volumetric flask and sonicated for 10 min.

RESULTS: Using Design expert @13, Response surface methodology is used to optimize the developed method. ANOVA quadratic models were applied for resolution, retention time, and Tailing. P value and Model F values are calculated for mentioned three responses. Fit Statistics were also checked by mean of predicted R^2 , adjusted R^2 and Adequate R^2 .

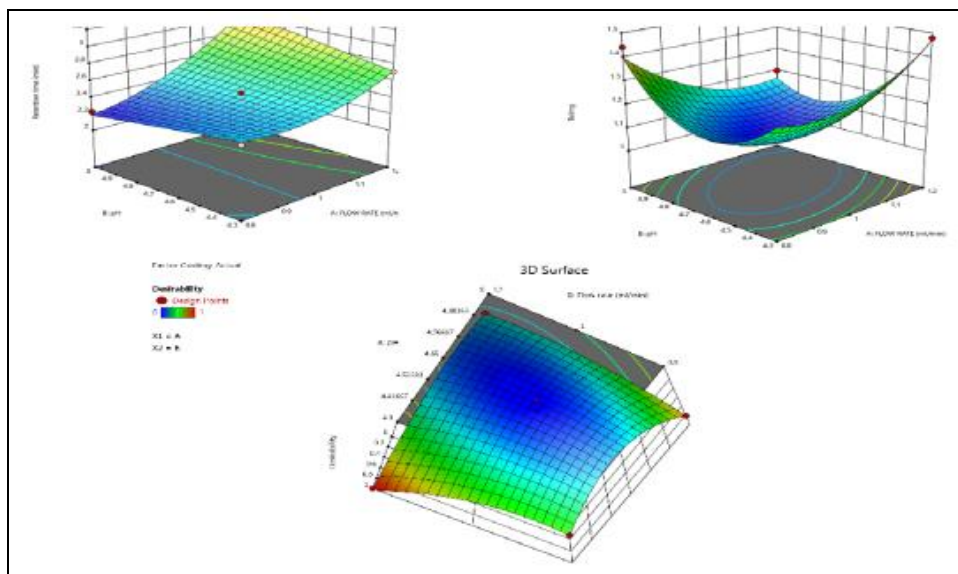


FIG. 3: 3D PLOTS

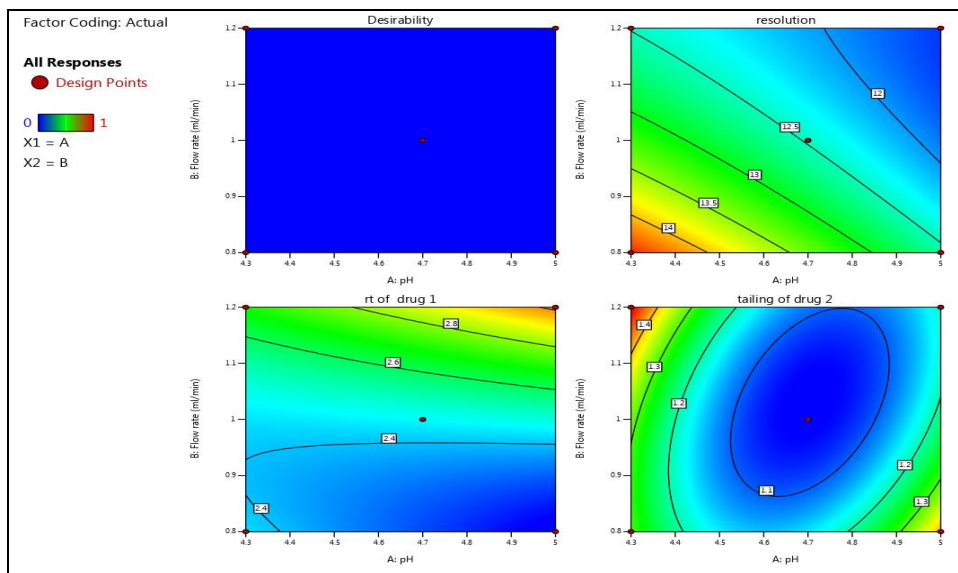


FIG. 4: DESIRABILITY PLOTS

Checkpoint Analysis: Checkpoint analysis was performed by taking three batches from 100 solutions given by DOE Software. Run no. 22, 35, and 98 were selected from input variables.

Responses were measured by putting responses coded values in a polynomial equation. Predicted and measured values found for selected runs as per **Table 3**.

TABLE 3: CHECK POINT ANALYSIS

Run No.	X1 Flow Rate	X2 pH	Y1(Resolution)		Y2 (Retention Time)		Y3 (Tailing)	
			Measured	Predicted	Measured	Predicted	Measured	Predicted
26	1.012	4.56	12.82	12.831	2.43	2.478	1.12	1.085
35	1.043	4.74	12.98	12.400	2.43	2.538	1.12	1.056
98	0.833	4.75	12.76	13.132	2.66	2.29	1.39	1.3932

When measured Resolution, Retention Time and Tailing values were compared with Predicted Resolution, Retention Time and Tailing, the values were found to be significant. Thus, it can be concluded that the obtained mathematical equation is valid for the predicted value.

Optimization: An optimization technique using a desirable approach to develop a new method for the desired responses. This was the most important part of the response surface Methodology. The optimum method development was selected based on the criteria of attaining appropriate Resolution, Tailing,

and retention time. The overlay plot of responses generates an optimized area as per desired criteria of Resolution 12.65, Tailing 1.09 and the retention time 2.48 min. So, it can be concluded that by adopting a systemic formulation approach, one can

reach an optimum Resolution, Tailing and retention time. The % Predicted error was calculated using the formula;

$$\% \text{ Error} = (\text{Experimental} - \text{Predicted}) / \text{Predicted} * 100.$$

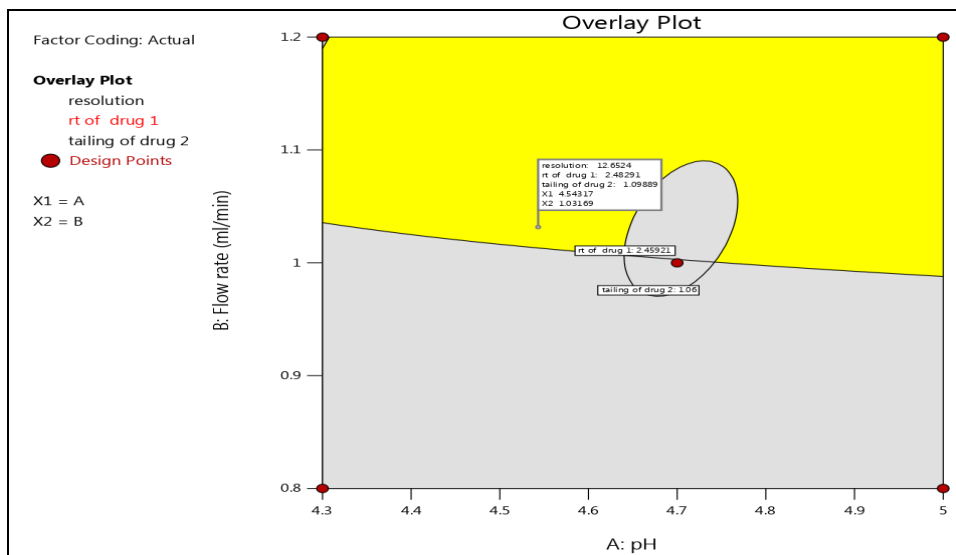


FIG. 5: OVERLAY PLOT FOR DAPAGLIFLOZIN AND METFORMIN HCl

TABLE: 4 PREDICTED ERROR

Optimum Condition	pH	Flo Rate	Resolution	Retention Time	Tailing of Dapa
1	4.56	1.012			
		Predicted	12.83	2.478	1.085
		Experimental	12.82	2.452	1.12
		Predicted error (%)	1.00	0.26	0.04

Very low %predicted error value was observed. This indicates reproducibility and reliability of model and can be successfully employed for the determination of Drugs.

Method Validation:

Linearity: Linearity was performed by taking five drug concentrations, injected in HPLC system and from area calibration curves were obtained as per Fig. 6 and Fig. 7. Overlay spectra of Dapagliflozin and Metformin HCl was shown in Fig. 8.

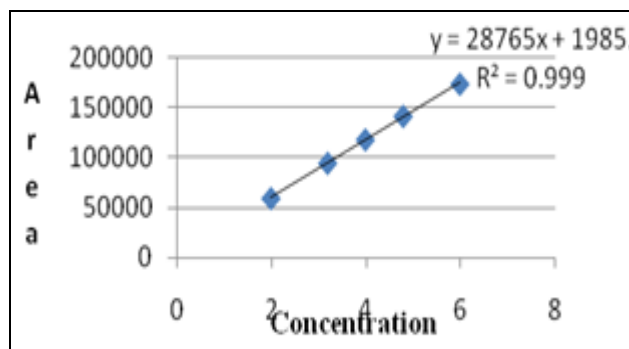


FIG. 6: CALIBRATION CURVE OF DAPAGLIFLOZIN

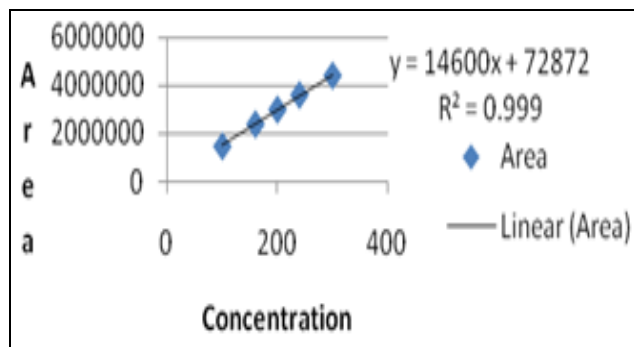


FIG. 7: CALIBRATION CURVE OF METFORMIN HCl

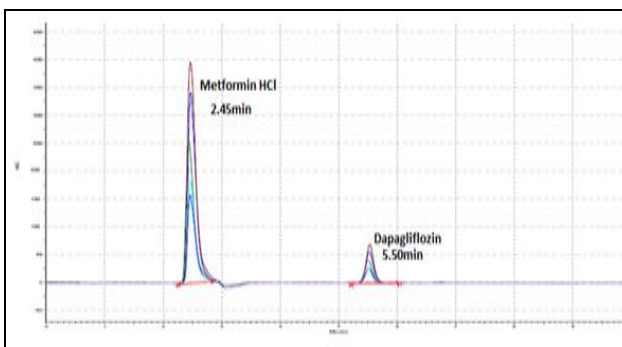


FIG. 8: OVERLAY OF DAPAGLIFLOZIN AND METFORMIN HCl IN RP- HPLC

Precision: Results of the precision study are shown in **Table 5** for Dapagliflozin and Metformin HCl.

TABLE 5: PRECISION OF DAPA AND MET

	Dapagliflozin	Metformin HCl
Repeatability (RSD, n=6)	117366 ± 0.33	3015444 ± 0.03
Precision (RSD)% Interday (n=3)	94155 ± 0.06, 117431 ± 0.249,	2412226 ± 0.02, 3016541 ± 0.008, 3615392 ± 0.0092
Intraday (n=3)	1411593 ± 0.039	
	94180 ± 0.064, 1173673 ± 0.341	2411225 ± 0.043, 3014964 ± 0.022, 3616059 ± 0.080
	141672 ± 0.330	

Accuracy:

TABLE 6: ACCURACY OF DAPAGLIFLOZIN AND METFORMIN HCl

	Dapagliflozin	Metformin HCl
Accuracy (%)	99.932 ± 0.6927, 100.77 ± 0.044, 99.88 ± 0.185	100.53 ± 0.11, 100.33 ± 0.25, 99.68 ± 0.39

Assay: Results of assay was obtained as per **Table 7**.

TABLE 7: ASSAY OF DAPAGLIFLOZIN AND METFORMIN HCl

	Dapagliflozin	Metformin HCl
Assay	99.09 ± 0.4817	99.71 ± 0.2397

LOD and LOQ:

TABLE 8: LOD AND LOQ VALUES FOR DAPA AND MET

	Dapagliflozin	Metformin HCl
LOD (µg/ml)	0.062	0.7515
LOQ (µg/ml)	0.1889	2.2777

System Suitability Parameters: The system suitability studies showed a lack of significant difference in the method after making injections of DAPA and MET in hexaplicate. Moreover, the values of % RSD were found to range within the specified limits, thus indicating a high degree of accuracy of the chromatographic process parameters.

DISCUSSION: A simple, precise, and accurate RP-HPLC method has been developed to estimate Dapagliflozin and Metformin HCl in the formulation. This method's standard deviation of the slope and intercept were low. The correlation coefficient exceeded 0.9990. The mean percent label claims estimated for the formulation was close to 100%, indicating the proposed method's accuracy. The mean percent recovery was within the range of 99.68% to 100.53%; thus, it is concluded that the proposed method of analysis is new, simple, accurate and reproducible, successfully applied in the routine analysis of DAPA and MET in Tablet formulation.

CONCLUSION: A new, simple and sensitive RP-HPLC method was developed to analyze

Dapagliflozin and Metformin HCl in bulk and in its tablet dosage form. At 227 nm, Dapagliflozin and Metformin HCl were analyzed after applying the QbD approach. It was found that the method was accurate, precise, reproducible, and successfully applied to the pharmaceutical formulation as per ICH guidelines.

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CONFLICTS OF INTEREST: None

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